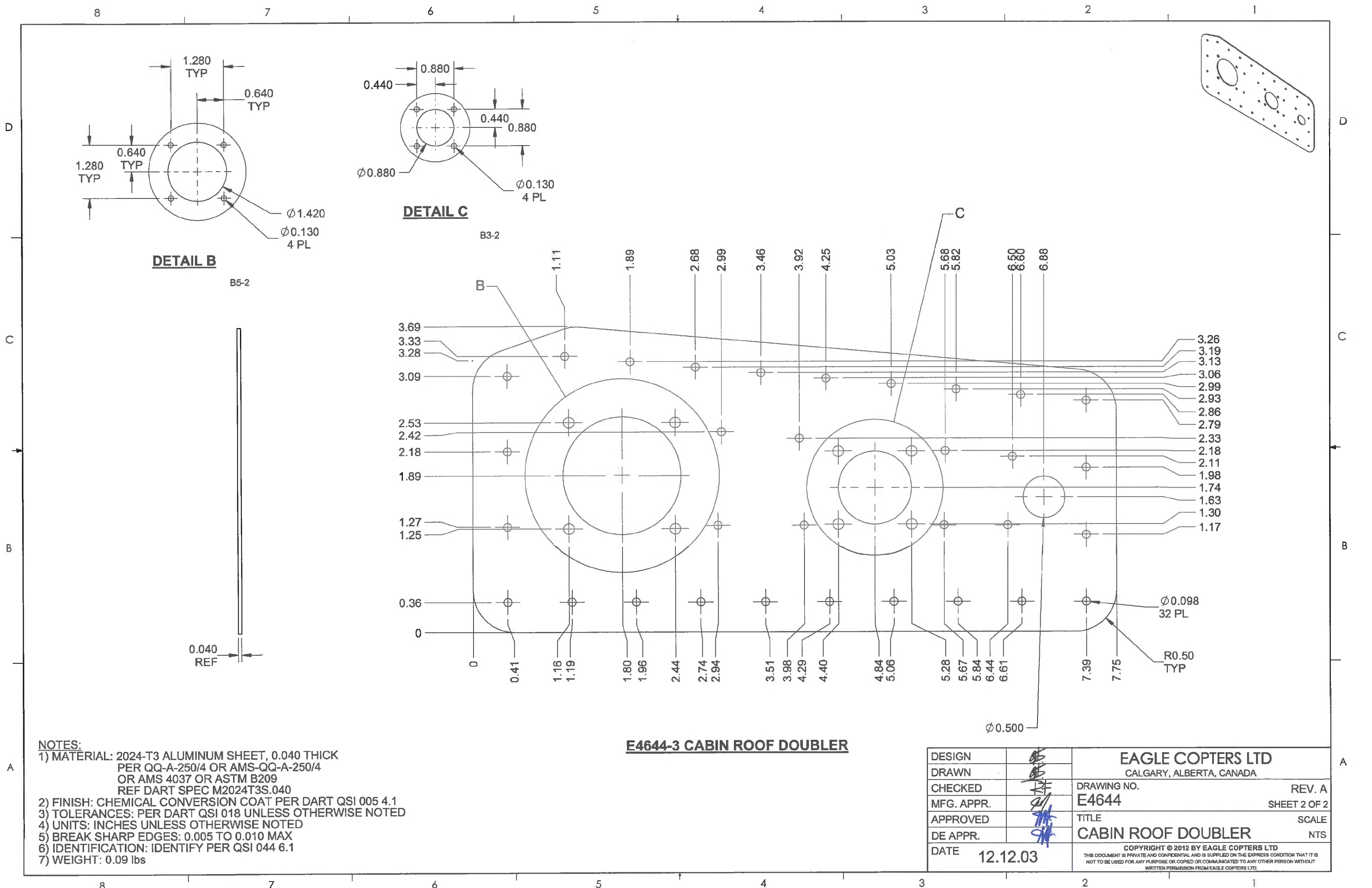


NOTES:

- 1) MATERIAL: 7075-T6/T62 ALUMINUM SHEET, 0.100 THICK
PER QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4045 OR ASTM B209
REF DART SPEC M7075T6S.100
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.36 lbs

E4644-1 CABIN ROOF DOUBLER

A	NEW ISSUE	BY	12.04.24
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
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MFG. APPR.			
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DE APPR.			
DATE	12.12.03		
EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA			
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REV. A			
SHEET 1 OF 2			
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CABIN ROOF DOUBLER			
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- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S.040
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.09 lbs

E4644-3 CABIN ROOF DOUBLER

DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4644	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CABIN ROOF DOUBLER	NTS
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